

Garant

Indexable insert for turning DC.T 11T302, for medium machining, Grade: HB7120-1

**Order data**

Order number	260458 HB7120-1
GTIN	4045197817327
Item class	21G

Technical description

Chip breaker	VM
Cutting speed v_c main application	80 - 260 m/min
Main application	M
Grade	HB7120-1
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.2 mm
Cutting conditions	continuous
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide

ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning